

BROMATOLOGICAL COMPOSITION OF PALM KERNEL MEAL ACCORDING TO ITS ORIGIN AND PRODUCTION PERIODS POTENTIAL USE OF PALM KERNEL MEAL IN ANIMAL FEED

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ABSTRACT

Ecuador has a variety of agroindustrial by-products, which can be used in animal feed, although their nutritional values are often unknown. The objective of this study was to evaluate bromatological composition of palm kernel cake (PKC) in samples from two palm oil extraction plants in two areas (Quevedo and Santo Domingo) and two production periods (August and September). Random samples were taken weekly with two repetitions for a total of 64 samples. Dry matter (DM), ash, organic matter (OM), crude protein (CP), ether extract (EE), crude fibre (CF), nitrogen-free extract (NFE), neutral detergent fibre (NDF), acid detergent fibre (ADF), acid detergent lignin (ADL), calcium, phosphorus, crude energy (CE) and metabolisable energy (ME) were determined. OM (62.92%) and EE (10.10%) content were higher at the Quevedo plant, while CF (23.84%) and ADL (24.66%) were higher at the Santo Domingo plant. The sampling period affected DM (98.58%), CF (23.98%) and ADL (23.78%) content, which were higher in September, while EE (10.87%) and phosphorus (0.44%) were higher in August. For CP, NFE, NDF, ADF, ash, calcium, CE and ME, interaction was observed between the two factors studied. It was concluded that most of the parameters analysed depend on the place of origin or the extraction season, or interaction between the two factors.

Keywords: *Elaeis guineensis* Jacq 1763 L, agroindustrial by-products, proximal analysis, production period, Ecuador.

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INTRODUCTION

The high cost of traditional energy products used for animal feed has sparked a search for new products and the evaluation of their nutritional potential. One

of these crops is oil palm (*Elaeis guineensis* Jacq. 1763 L). Palm kernel cake (PKC) is obtained when it is processed.

Vegas *et al.* (2016) reported that the cultivation of African palm in Ecuador began in the area of La Concordia in the 1950s. The plantations were established with material from *Elaeis guineensis* Deli *Dura*. Subsequently, at the Santo Domingo Experimental Station of the National Institute of Agricultural Research (INIAP), Ecuador, through the African Palm Program, the material was improved and local *Pisiferous* plants were segregated and used to obtain the INIAP *Tenera* hybrid, using local palm (*Dura*) mothers and (*Pisifera*) fathers.

The palm-growing area of Ecuador is located in four regions; the main one is in the western area known as the Quevedo-Santo Domingo-Quinindé triangle. In 2013, palm cultivation totalled 244 574 ha and domestic production was 2.93 million tonnes

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of fresh fruit, meaning that for each hectare of crop an average of 12 t was produced (MAGP, 2013). The Esmeraldas region has 61.5% of the cultivated area and 64.8% of total production, Los Ríos has 14% of the cultivated area and 9.7% of production, Santo Domingo de los Tsáchilas has 6.6% of the cultivated area and 7.9% of production and Pichincha has 6.68% of the cultivated area and 5.55% of production (Varela, 2010).

Alimon (2004) reported that proximal analyses of PKC showed that it can be classified as an energy food because its protein content is only 16% to 18%, which would include it as a protein food, and its chemical composition is very similar to that of corn gluten or rice bran. PKC supplies protein and energy, but is considered more as a source of protein, sufficient to meet the needs of most ruminants. PKC protein content varies between 10.0% and 19.8% (Yeong and Mukherjee, 1983; Rahim *et al.*, 2010; Nuzul, 2013). PKC also contains a large amount of crude fibre (CF), from 13% to 20% (Alimon, 2004).

Sharmila *et al.* (2014) reported that the solvent extraction method provides efficient oil extraction, leaving PKC with a higher CF content. Moreover, the use of different varieties of oil palm, different methods of separating the husk from the seed and different processing methods before the extraction of the oil can also affect the (CF) values of PKC. Further, PKC nutritional values have been extensively studied and described by Alimon (2004) and Dairo and Fasuyi (2007).

PKC is mainly used in cattle feed, although it has also been used for poultry, pigs and fish due to its nutritional content: dry matter (DM) (88.0%-94.5%), crude protein (CP) (14.5%-19.6%), CF (13.0%-20.0%), ether extract (EE) (5.0%-8.0%), ash (3.0%-12.0%), nitrogen - free extract (NFE) (46.7%-58.8%), neutral detergent fibre (NDF) (66.8%-78.9%).

According to Alimon (2004), the metabolisable energy (ME) of PKC for ruminants is 2.5-2.6 Mcal kg⁻¹, which is considered suitable for most ruminants. PKC is commonly used as an energy source for both beef cattle and dairy cattle. This author has reported that for poultry, the ME in PKC is quite low (1.6-1.8 Mcal kg⁻¹). The ME for ducks also ranges from 1.7-1.9 Mcal kg⁻¹. Pork ME is higher than that of poultry (2.4-2.5 Mcal kg⁻¹), but its intake may decrease if the inclusion rate exceeds 30%.

Agroindustrial by-products are processing plant waste; their nutritional value is usually low, and they generate an environmental problem for the industry. Moreover, their nutritional value is often unknown (Vargas and Zumbado, 2003). It has been reported that in Costa Rica and other tropical countries, there is limited knowledge about the composition and proper use of agroindustrial by-products that are or could be used by the livestock feed industry (Vargas, 2000). This biological variability, the poor description of each of the by-products used as animal feed in

the different countries, the practice of providing information as averages without indicating the number of samples or the variability in composition, contribute to making the interpretation and use of published information difficult and confusing (Yeong *et al.*, 1981; Belyea *et al.*, 1989; Arosemena *et al.*, 1995).

Wing Keong (2005) reports that studies have been carried out at the Universiti Sains Malaysia (USM) to improve the nutritional value of palm almond cake in relation to protein content. In addition, one of the ways to increase the protein content of palm almond cake is through fermentation with a fungus (*Trichoderma koningii*), which virtually doubles the protein content of palm almond cake from approximately 17%-32% raw protein.

The starting hypothesis for this work was that PKC has a high nutritional value and could be used as animal feed in several physiological stages, and that the place of origin and season of production of this palm kernel cake could affect its bromatological composition. Therefore, the general objective was to evaluate bromatological composition of PKC in samples from two palm oil extraction plants with different areas of origin (the cantons of Quevedo and Santo Domingo) and two production periods (August and September).

MATERIALS AND METHODS

Characteristics of the Areas of Origin of the By-product Used

Quevedo is located at 1° 20' 30" South Latitude and 79° 28' 30" West Longitude in a subtropical area. The predominant soil type is derived from volcanic ash, which provides good fertility and high moisture retention. It is located at 74 m above sea level. This canton is between the last Andean folds and the coastal plains (INMH, 2018).

The province of Santo Domingo de los Tsáchilas has a total area of 3857 km². Its geographical position is defined by the coordinates: 0° 40' North Longitude, and the average elevation is 655 m above sea level. It is located on the outer flanks of the western cordillera of the Andes, and a tropical rainy climate predominates throughout the province. The dry season is characterised by low temperatures between July and December, and the rainy season is characterised by high temperatures between January and May (INMH, 2018).

Samples and Sampling

Random samples of PKC were taken during the continuous production process in August and September 2016, at two palm oil extraction plants, one located in Quevedo and the other in Santo

Domingo, Ecuador. The samples weighing 1 kg and were taken twice a week with two replicates each, for a total of 64 analysed samples (2 oil extraction plants x 2 production periods x 4 week x 2 samples/week x 2 replicates/week).

Chemical-bromatological Analysis of the By-products

Chemical analyses of the samples were carried out at the Santa Catalina Laboratories of the National Institute of Agricultural Research (INIAP) in Izabamba (0° 21' S, 78° 33' W and 3058 m elevation), during August and September 2016. The sample (experimental unit) was mixed carefully on a flat surface using the quarters method, in which portions of the two opposite quarters were taken and mixed again, and the operation was repeated as many times as necessary until the desired quantity was obtained. The final weight of the sample for the analysis was 1 kg of PKC. The samples were homogenised and placed in airtight plastic bags and labelled. Before analysis, the samples were crushed and passed through a 1 mm diameter sieve in a Willey mill. DM (method 934.01), ash (method 942.05), ether extract [(EE) method 920.39], CP (method 984.13) and CF (method 978.10) were determined according to AOAC methods (AOAC, 2006). Also, Nitrogen-free extract (NFE) was determined by difference, %NFE = %DM - (%CP + %CF + %Ash + %EE).

The total nitrogen (N) values were determined by the Kjeldahl procedure, which converts N into CP by multiplying by the factor 6.25. The analyses for neutral detergent fibre (NDF), acid detergent fibre (ADF) and acid detergent lignin (ADL) were carried out according to Van Soest *et al.* (1991) and were expressed without residual ash. All fibre fractions were analysed in a Fibretec 1030 Hot Extractor (Tecator AB, Sweden). The fat content was measured by extraction with petroleum ether (boiling point 40°C to 60°C) in a Soxtec System 1040 extraction unit (FOSS Tecator AB, Sweden). Crude energy (CE) was determined by means of an adiabatic calorimetric pump (Parr model). Calcium was determined by the indirect redox titration method and phosphorus was found by colorimetric determination in a sodium bicarbonate solution using a Bausch and Lomb Spectronic 20 Colorimeter. The metabolisable energy was calculated using the methodology of mathematical equations (Gasa and Castrillo, 1992; Aguilera, 2001).

Statistical Treatment

The results of the bromatological composition of the samples were analysed by means of an ANOVA analysis using the general linear model (GLM) of the SPSS statistical package for Windows (version 24.0,

IBM Corp., Armonk New York, USA). The model considered the fixed origin (P) and month (M) factors and interaction between them.

The mathematical model is shown below:

$$Y_{ij} = \mu + P_i + M_j + (P \times M)_{ij} + \epsilon_{ij}$$

where:

Y_{ij} = Observations for dependent variables

μ = Overall mean

P_i = 'i-th' effect of the levels of factor (P, origin), $i = 1, 2$

M_j = 'i-th' effect of the levels of factor (M, month), $j = 1, 2$

$(P \times M)_{ij}$ = Effect of the interaction between the levels of factor P and the levels of factor M.

ϵ_{ij} = Random effect (Experimental error).

If a significant effect of interaction between the main factors is found, the means of the different groups will undergo a multiple comparison of means using the Tukey test.

RESULTS

Table 1 shows the bromatological composition of PKC for samples taken in Quevedo and Santo Domingo, Ecuador. DM, phosphorus and CE content did not show significant differences ($p > 0.05$) between the areas of Quevedo and Santo Domingo. OM, CP, EE, NFE, ash and ME contents were higher ($p < 0.001$) in PKC samples from the canton of Quevedo; however, the calcium content, CF, NDF, ADF and ADL were higher for the canton of Santo Domingo.

Regarding the sampling season, *Table 1* shows that for most of the parameters studied (DM, NFE, CF, ADF, ADL, calcium, CE and ME), the values were higher (at least $p < 0.05$) in September, except for CP, EE, ash and phosphorus, which were higher (at least $p < 0.05$) in August. No differences were found between the two sampling months for organic matter (OM) and NDF ($p > 0.05$).

A significant effect was found in the interaction between origin and month (at least for $p < 0.05$) for the variables CP, NFE, NDF, ADF, ash, calcium, CE and ME (*Table 1*). *Table 2* and *Figures 1* to *4* show the separation test of the means for each of these parameters. Due to the nature of the interaction for NFE, ADF, ash and ME (ordered interaction, Ott and Longnecker, 2010), only the main effects were interpreted above. It can be seen how samples taken in August had a CP and CE higher contents when they came from the Quevedo area, whereas for samples taken in September, the content was

TABLE 1. BROMATOLOGICAL COMPOSITION OF PALM KERNEL CAKE ACCORDING TO THE MONTH OF SAMPLING AND THE ORIGIN (QUEVEDO AND SANTO DOMINGO)

Composition (% , base MS)*	Origin (P)		Month (M)		EEM	Significance**		
	Quevedo N=16	Santo Domingo N=16	August N=16	September N=16		P	M	PxM
Dry matter (%)	98.42	98.42	98.26	98.58	0.04	NS	***	NS
Organic matter (%)	65.92	61.52	62.86	64.59	0.63	***	NS	NS
Crude protein (%)	19.07	17.68	20.05	16.70	0.35	***	***	***
Ether extract (%)	10.10	9.64	10.87	8.87	0.20	***	***	NS
NFE (%)	46.70	33.74	37.07	43.36	1.31	***	***	***
Crude fibre (%)	22.74	23.84	22.70	23.88	0.19	***	***	NS
NFD (%)	81.74	83.16	82.43	82.48	0.28	**	NS	***
ADF (%)	60.98	64.79	61.51	64.26	0.54	***	***	***
ADL (%)	19.75	24.66	20.63	23.78	0.68	***	***	NS
Ash (%)	5.26	4.23	4.75	4.73	0.09	***	***	****
Calcium (%)	2.87	2.97	2.85	2.99	0.02	***	***	***
Phosphorus (%)	0.43	0.41	0.44	0.41	0.01	NS	*	NS
CE (Mcal kg ⁻¹ DM)	4.90	4.73	4.71	4.91	0.05	NS	*	*
ME (Mcal kg ⁻¹ DM)	2.16	1.47	1.53	2.10	0.08	***	***	***

Note: DM - dry matter; NFE - nitrogen-free extract; NDF - neutral detergent fibre; ADF - acid detergent fibre; ADL - acid detergent lignin; CE - crude energy; ME - metabolisable energy. The ME was calculated using the following equations (Gasa and Castrillo, 1992; Aguilera, 2001): ME (KJ) = 15.66 x MOD (g) and MOD (%) = 107.01 - 0.963 x ADF (% , DM); where MOD is the digestible organic matter.

NS = not significant (p > 0.05); *p < 0.05; **p < 0.01; *p < 0.001.

similar in samples from both areas (Figures 1 and 2). For NDF the opposite occurred; for samples taken in August, NDF content was higher in the Santo Domingo area and no differences were found between the two origins for September (Figure 3). Calcium content was higher for samples from Santo Domingo in September, while in August there were no differences between the two sources (Figure 4).

DISCUSSION

African palm plants grown in Ecuador are genetic materials that are adapted to the specific conditions of the country; they are highly productive varieties and are resistant to disease and provide long-term benefits. All these have been achieved thanks to trials in international research and production institutes: Palm Elit SAS, Institut de Recherche pour Les Huiles et Oléagineux (IRHO) and Centre de Coopération Internationale en Recherche Agronomique Pour Le Développement (CIRAD) with the joint participation of Ecuadorian geneticists who gathered and interpreted the results obtained in trials in different localities in order to create and develop highly productive seeds adapted to local conditions.

Industrial processing of oil palm has also been improved in recent years and the bromatological

content (CP and CE) of this by-product has increased and its appearance has improved. Given the improved nutritional bromatological content, it could be used for both ruminant and non-ruminant animals (Alimon, 2004; Dairo and Fasuyi, 2007).

The bromatological composition of PKC nutrients varies greatly according to data found in the literature (Babatunde *et al.*, 1975; Nwokolo *et al.*, 1976; Fetuga *et al.*, 1977; Hutagalung *et al.*, 1981; Yeong *et al.*, 1981; Onwudike, 1986; Lekule *et al.*, 1990; Novus International Inc, 1994; Vargas and Zumbado, 2003). The DM content produced in the Quevedo and Santo Domingo areas showed values that were higher than those described in the literature (Alimon, 2004) (88.0%-94.5%) and Vargas and Zumbado (2003) stated that 90% of African palm kernel meal was extracted by solvent (HCPAS) and 93.80% of African palm kernel meal was extracted by press (HCPAM).

The CP obtained in the study areas was higher than those registered by Alimon (2004) (14.5%-19.6%) and higher than those reported by Vargas and Zumbado (2003), at 12.5%, 15.1% and 17.5% HCPA, respectively. The ash content obtained in the study areas was lower than that recorded by Alimón (2004) (3.0%-12.0%), and similar to those registered by Vargas and Zumbado (2003) in Costa Rica at 4.10%. These results could be due to the oil palm variety grown in Malaysia and Costa Rica is different from the variety planted in Ecuador, and

also to the different soil and climatic conditions in these different studies.

The calcium reported in the study areas was higher than that found by Alimon (2004) (0.21%-0.34%) and Vargas and Zumbado (2003), at 0.29% HCPAS and 0.28%, respectively. The phosphorus content in the study areas was lower than that reported by Alimon (2004) (0.48%-0.71%) at 0.50%.

TABLE 2. EFFECTS OF (ORIGIN X MONTH) ON THE BROMATOLOGICAL COMPOSITION OF PALM KERNEL CAKE IN DIFFERENT SAMPLES FROM OIL EXTRACTORS IN QUEVEDO AND SANTO DOMINGO AREAS

Chemical composition (% DM basis)	Origin**			
	Quevedo		Santo Domingo	
	Month		Month	
	August (n = 8)	September (n = 8)	August (n = 8)	September (n = 8)
NFE (%)	42.30 ^b	51.10 ^a	31.85 ^d	35.63 ^c
ADF (%)	58.48 ^b	63.49 ^a	64.53 ^a	65.04 ^a
Ash (%)	5.25 ^b	4.27 ^a	4.25 ^c	4.20 ^d
ME (Mcal kg ⁻¹ DM)	1.81 ^b	2.52 ^a	1.25 ^d	1.69 ^c

Note: *DM - dry matter; NFE - nitrogen-free extract NDF - neutral detergent fibre; ADF - acid detergent fibre; ADL - acid detergent lignin; CE - crude energy; ME - metabolisable energy; The ME was calculated using the following equations (Gasa and Castrillo, 1992; Aguilera, 2001): ME (KJ) = 15.66 x MOD (g) and MOD (%) = 107.01 - 0.963 x ADF (% DM); where MOD is the digestible organic matter.

**Means with different letters in the same row and factor indicate significant differences (at least p<0.05).

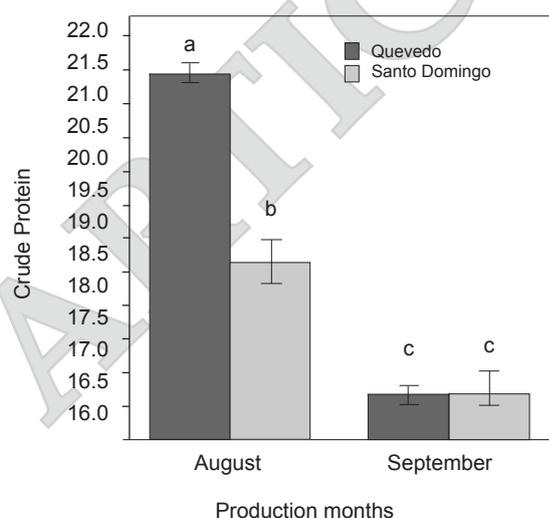


Figure 1. Interaction of origin (P) and month (M) on crude protein (CP) content (% DM basis) for different samples from palm oil extractors in the Quevedo and Santo Domingo areas. Values presented are the means with standard error bars. ^{a,b,c} indicate significant differences between mean values (p<0.05).

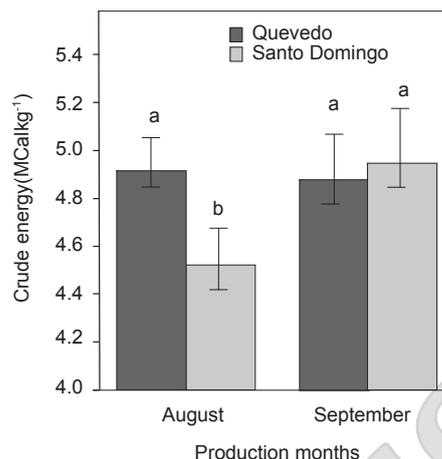


Figure 2. Interaction of origin (P) and month (M) for crude energy (CE) content (Mcal kg⁻¹ DM) in different samples from palm oil extractors in the Quevedo and Santo Domingo areas. Values presented are the means with standard error bars. ^{a,b} indicate significant differences between mean values (p<0.05).

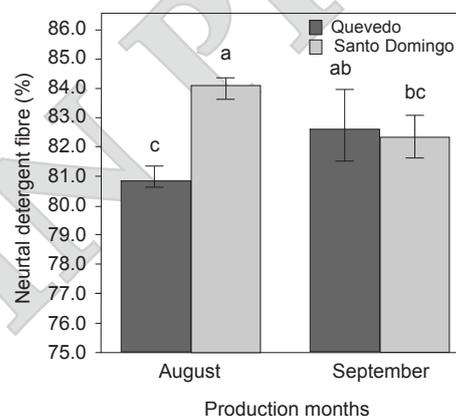


Figure 3. Interaction of origin (P) and month (M) on neutral detergent fibre (NDF) content (% DM basis) for different samples from palm oil extractors in the Quevedo and Santo Domingo areas. Values presented are the means with standard error bars. ^{a,b,c} indicate significant differences between mean values (p<0.05).

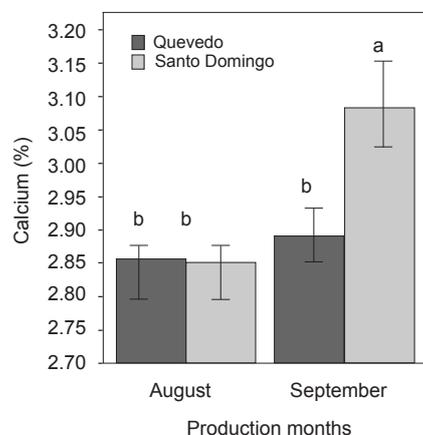


Figure 4. Interaction of origin (P) and month (M) for the calcium content (% DM basis) for different samples from palm oil extractors in the Quevedo and Santo Domingo areas. Values presented are the means with standard error bars. ^{a,b} indicate significant differences between mean values (p<0.05).

The variability of the bromatological composition results of palm kernel cake samples in the experiment was possibly due to the different ages of the plants chosen for harvesting the fruit (Fairhurst, 2010).

It may also be due to several environmental factors that affect African palm production and diminish its productive potential and fresh fruit quality. Some of these environmental factors include latitude, altitude, rainfall, topography, and soil texture and structure, and act indirectly on the different physiological processes of the plant, while others do so directly, such as solar radiation, photoperiod, temperature, water and soil fertility (Munévar, 2004).

In the study areas, CF values were higher than those reported by Alimon (2004) (13.0%- 20.0%) and also higher than those found by Vargas and Zumbado (2003) (18.40%-18.51%, HCPAS and HCPM, respectively). Values obtained from NDF were higher than those reported by Alimon (2004) (66.8%-78.9%) and also those reported by Vargas and Zumbado (2003) at 69.73% HCPAS and 66.82%, 69.73% HCPAM, respectively. ADF values were higher than those obtained by Vargas and Zumbado (2003) at 43.70% HCPAS and 66.82% HCPAM, respectively. The NFE obtained in the locality studied, when compared with results obtained by Alimon (2004) (46.7%-58.8%) and Vargas and Zumbado (2003) (55.6% HCPAS and 48.35% HCPAM) were lower.

The increased number of cell wall components observed in the canton of Santo Domingo was due to walnut shell (endocarp) residues, which remain in the industrial process. This higher concentration of parietal components, together with lower fat content, affects the energy content of this by-product and explains the lower values found for ME.

The effect of locality was favourable for OM, CP, EE, NFE, ash and ME content because the values found in Quevedo were higher than those of Santo Domingo due to the different environmental and soil factors. ME data for Quevedo and Santo Domingo are lower than those observed by Alimon (2004), for ruminants (2.5-2.6 Mcal kg⁻¹), poultry (1.6 -1.8 Mcal kg⁻¹), ducks (1.7-1.9 Mcal kg⁻¹), and pigs (2.4-2.5 Mcal kg⁻¹).

The oil palm industrialisation process at the two plants, in Quevedo and Santo Domingo de los Tsáchilas, was similar (Urrueta, 2009), so the variability of the bromatological composition analyses cannot be attributed to the industrial process, but it could be due to different soil types and climatic variability in the two study areas (Romero *et al.*, 2007).

Pántano *et al.* (2013) reported that soil water response is a function of the variability of the monthly accumulated precipitation. Furthermore, potential monthly evapotranspiration is a product of the interaction between the soil and the atmosphere and contributes greatly to the characterisation of the climate system. In particular, precipitation and

temperature are major variables in determining the moisture situation of the soil, which in turn results in a greater or lesser oil palm production during the different months of the year due to variations in temperature and monthly precipitation in the different localities.

In addition to this, the particular environmental conditions of the site where each plant is located could determine palm growth, development and production characteristics. For oil palm, as for all plant species, the action of a climatic factor is variable and its influence will depend on the magnitude of the environmental phenomenon and the development phase of the crop (Romero *et al.*, 2007).

Regarding the sampling period, for most of the parameters studied (DM, NFE, CF, ADF, ADL, calcium, CE and ME) the values were higher in September, except CP, EE, ash and phosphorus, which were higher in August. In addition to the factors mentioned above, there were other causes of productive variation in the areas studied. Estupiñán *et al.* (2013) stated that there are other reasons why areas where oil palm is produced show productive variability, which include: different hybrids, different planting ages, different types of phytosanitary problems, different modes of fertilisation, which could cause this productive variability in each study area, in addition to climatic, soil and ecological factors.

CONCLUSION

The area of origin of PKC did not influence DM and phosphorus content; however, in the Quevedo area, higher OM, EE, ash, NFE, and ME and lower ADF were found. The production periods of the oil palm industrial process affected the bromatological composition of most of the parameters studied because the values obtained for DM, NFE, CF, ADF, ADL and ME were higher in September, while values of EE, Ash and phosphorus were higher in August. Meanwhile, the CP, CE, NDF and calcium content of palm kernel cake was different in each area of origin depending on when the extraction took place, such that CP and CE were higher in Quevedo only in August and NDF and calcium were higher in Santo Domingo in August and September, respectively.

RECOMMENDATION

Due to the variability of its bromatological composition, depending on its origin and time of extraction, PKC must be analysed before use as complementary food for animals. It is recommended that a sampling study be conducted in the rainy season (January to April) and in the dry season (June to August), in the tropical zone of the Ecuador.

Finally, it is recommended that a fermentation process be carried out in solid form with fungi, especially with the one identified as *Trichoderma koningii* on palm almond cake to increase the protein content, since this methodology has good potential, according to a report by Ng *et al.* (2002), as it doubled the protein content of raw palm seed cake from 17% to 32%.

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