

CHARACTERISTICS OF RETAIL REFRIGERATED AND NON-REFRIGERATED MARGARINES/FAT SPREADS SOLD IN MALAYSIA

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ABSTRACT

Margarines/fat spreads are commonly consumed by Malaysians, however, these products lack documented quality characteristic information. This evaluation was aimed to determine the quality characteristics of retail refrigerated and non-refrigerated margarines/fat spreads sold in Malaysia. This evaluation was done via two approaches. The first approach was compilation and evaluation of information from the label of the product. The details evaluated were country of origin, type of packaging, weight of products, type of oils used, percentage of trans fatty acid (TFA) and type of fortification. The second approach was the analysis of the margarines/fat spreads which covered slip melting point (SMP), fatty acid composition (FAC), solid fat content (SFC) and texture. The labels showed that six out of the nine refrigerated margarines/fat spreads were imported and all non-refrigerated margarines/fat spreads were produced locally. The ingredient list showed that 16 out of 18 margarines/fat spreads from both segments declared the use of palm oil-based fats and most of the products were fortified with vitamins. The analysis showed that the SMP of refrigerated and non-refrigerated margarines/fat spreads ranged from 30.8°C-36.9°C and 37.1°C-40.2°C, respectively. The TFA level in the refrigerated and non-refrigerated margarines/fat spreads ranged from 0.25%-0.30% (excluding one product from Australia with 4.25%) and from 0.16%-0.43%, respectively. The SFC of refrigerated products at 5°C ranged from 11.6% and 26.4%, while non-refrigerated products at 30°C ranged from 7.7% and 13.7%. The evaluation showed that the several characteristics of the refrigerated and non-refrigerated margarines/fat spreads were substantially different despite their similar function in food applications, which were influenced by the storage temperature as the application temperatures were similar. Periodic and more extensive compilation of quality characteristic information should be carried out to provide the latest details on these products.

Keywords: margarines, fat spreads, palm oil, trans fatty acids, palm solid fats.

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INTRODUCTION

Margarines/fat spreads are commonly consumed by Malaysian, however, these products lacked the documentation of their quality characteristic

information. Margarines / fat spreads are principally a substitute for dairy-based butter and are one of the fundamental ingredients of daily diets (Yilmaz, and Ogutcu, 2015). Margarine is defined as water in oil emulsion with a minimum of 80% fat content by Food and Drug Administration (FDA), Department of Health and Human Services, USA under regulation 21CFR166.110 (FDA, 2019). The common composition of margarine is minimum of 80% fat, water is kept at a maximum of 16% and remaining 4%

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may consist of proteins, emulsifiers, salts, flavours, colours and vitamins. Whereas, the definition of fat spreads is quite ambiguous as it may contain from 25%-70% of fats, a concept of promoting low-fat products (Young and Wassell, 2019).

Retail margarines/fat spreads are essentially packed for household use, which functions primarily as a table spread. These products are mainly used by consumers as spreads on breads, buns and pastries. These products are also a key ingredient in the preparation and baking of biscuits, cakes, cookies, doughnuts, muffins, pastries and waffles. Margarine/fat spread functioned as aeration agent and lubricant to provide the required texture and taste (Noor *et al.*, 2017). This versatile product is also preferred and favoured as stir-frying fat, especially for preparation of fried rice, chicken rice, fried eggs, stir-fried vegetables, fried noodles and dishes, mainly for the buttery flavour, taste and mouth-feel. Margarines/fat spreads are produced using various types of plant- and animal-based oils and fats. The plant-based oils widely used in margarines/fat spreads are palm oil and its fractions, palm kernel oil and its fractions, coconut oil and liquid oils, namely soyabean oil, sunflower oil, canola oil, olive oil, corn (maize) oil, groundnut oil and cottonseed oil (Noor *et al.*, 2017; Ornlai-ied *et al.*, 2016; Adhikari *et al.*, 2010a; Lakum and Sonwai, 2018; Lumor *et al.*, 2010; Oliveira *et al.*, 2017; Shin *et al.*, 2010). Animal fats that are commonly used in margarines/fat spreads are beef tallow, mutton tallow, fish oil and lard (Rodriguez *et al.*, 2001; Seriburi and Akoh, 1998; Silva *et al.*, 2009).

Refrigerated margarines/fat spreads are stored in refrigerated condition to maintain their solid structure and texture. These products are spreadable straight out of the refrigerator (Lai *et al.*, 2000). These margarines/fat spreads should not soften and resist oiling out when left at 21°C for a short period (Nor *et al.*, 1996). Melting temperature of refrigerated margarines/fat spreads should be below body temperature and should not leave a waxy after taste in the mouth (D'Souza *et al.*, 1992). Dropping points which indicates the melting points of the commercial refrigerated margarines/fat spreads formulated with soyabean oil and canola oil from the United States (Ohio) and Canada (Ontario) were reported to range from 27.3°C-34.2°C. Solid fat content (SFC) of refrigerated margarines ranged from 10.9%-19.7% at 5°C, 8.5%-17.6% at 10°C and 9%-4.3% at 30°C (Noor and Ali, 1998; De Man *et al.*, 1991).

Non-refrigerated margarines/fat spreads were designed to be used in tropical climate. These products are solid and spreadable at ambient temperatures which ranged from 26°C-32°C in Malaysia. The SMP of commercial, non-refrigerated margarines/fat spread ranged from 38.5°C-40.1°C (Lai *et al.*, 2000). Lai *et al.* (1999) stated that interesterified blends

with SMP of 35°C-37°C were suitable for non-refrigerated margarines. The SFC of these non-refrigerated margarines/fat spreads at 30°C is approximately 10% (Miskandar and Nor Aini, 2010). Reports on the characteristics of non-refrigerated margarines/fat spreads are scarce as most studies were focused on refrigerated margarines/fat spreads.

The main selection criteria of margarines/fat spreads by consumers are health benefits, taste and convenience of use. Dietary oils and fats are a major source of energy for the human body. They are important for the maintenance of general health in adults as well as growth and development in children. Oils and fats contribute to the taste, texture, and energy content of food. In the body, lipids have many roles including a source of readily available and stored energy, a structural and functional component of all cell membranes, component of cell signalling molecules and main component in the absorption of fat-soluble vitamin.

A health concern commonly associated with margarines/fat spreads are the levels of TFA, which are formed when oils and fats are partially hydrogenated to develop hard stock fat for the manufacturing of these products (Bhardwaj *et al.*, 2011). The World Health Organisation (WHO) calls for the elimination of industrially-produced (artificial) TFA from the global food supply by 2023. In May 2018, WHO launched a program for the progressive and effective elimination of TFA called REPLACE (which comprises the crucial stages of review, promote, legislate, assess, create and enforce). An action program which provides strategic guidance for all countries to take action toward this goal of eliminating TFA (WHO, 2020; 2019). The amount of TFA reported in refined palm oil and products ranged from 0.0%-0.6% (Tang, 2002; Khatoun and Reddy, 2005; Makeri *et al.*, 2019). Palm oil, palm kernel oil, and its fractions have positioned themselves as the best commercially available solution to successfully eliminate TFA from the food chain by 2023 (Noor *et al.*, 2017).

Refrigerated margarines/fat spreads are well documented by researchers worldwide such as Garsetti, *et al.* (2013) on margarines sold in USA, Vucic *et al.* (2015) on margarines sold in Serbia, Bentayeb *et al.* (2018) on margarines sold in Algeria, Abramovic *et al.* (2018) on margarines sold in Slovenia and Thais *et al.* (2020) on margarines sold in Brazil. Non-refrigerated margarines/fat spreads are widely used and unique to Malaysian consumers, however this segment of margarines/fat spreads is not well documented. Although margarines/fat spreads are widely consumed product in Malaysia, few or no focused studies have been conducted to determine their characteristics. Hence, this evaluation was aimed to determine their quality characteristics of retail refrigerated and non-

refrigerated margarines/fat spreads sold in Malaysia.

This evaluation was done via two approaches. The first approach was compilation and evaluation of information from the label of the retail refrigerated and non-refrigerated margarines/fat spreads. The details such as country of origin, type of packaging, weight of products, type of oils used, percentage of saturated, monounsaturated, polyunsaturated TFA and type of fortification. The second approach was to determine physical and chemical characteristics such as the SMP, SFC, texture and FAC of the retail refrigerated and non-refrigerated margarines/fat spreads by carrying out the respective analysis.

MATERIALS AND METHODS

Materials

Refrigerated and non-refrigerated retail margarines/fat spreads were purchased from retail outlets such as hypermarkets, supermarkets, convenience shops and grocery shops in the vicinity of Kajang, Bangi and Putrajaya, Selangor, Malaysia. These samples represent the major brands of refrigerated and non-refrigerated margarine/fats spreads sold in Malaysia. The products were limited to plant oil and fats based margarines and fat spreads, with exclusion of products based on butter, butter blends and animal fats. The refrigerated margarines/fat spreads were stored in cooler boxes during transportation. The expiration date of all margarines was at least three months after the date of analysis. The margarines/fat spreads were analysed within two months from the date of purchase. Three samples were bought for each brand of margarines/fat spreads. The retail refrigerated margarines/fat spreads sample were labelled as RRM and retail non-refrigerated margarines/fat spreads sample were labelled as RNRM.

Product Assessment

The products' packaging label assessment was carried out by tabulating and evaluating details such as country of origin, type of packaging, weight of products, type of oils and fats used, percentage of fat component, TFA level and type of fortification.

Slip Melting Point (SMP)

SMP was determined by MPOB Test Method p4.2: 2004. Three capillary tubes were filled with 10 mm column of fat. The fat columns in the capillary tubes were chilled by rolling the ends of the tubes on a piece of ice until the column of oil solidifies. These capillary tubes were placed in a test tube and held in a beaker of water set at $10 \pm 1^\circ\text{C}$. The beaker was then transferred to a water bath and held for 16 hr at $10 \pm$

1°C . These capillary tubes were later removed from the test tube and attached to a thermometer with a rubber band, in a manner that the lower ends of the tubes were at the same level of the mercury bulb of the thermometer. Subsequently, the thermometer was suspended in a beaker containing 400 ml of boiled distilled water with the lower end of the thermometer immersed in the water to a depth of 30 mm. The initial temperature of the bath was adjusted from 8°C - 10°C below the expected SMP of the fats. The water was agitated with a magnetic stirrer and heat was applied to increase the temperature at a rate of 1°C min^{-1} , slowing down to $0.5^\circ\text{C min}^{-1}$ as the slip point was reached. The heating was continued until the fat column was raised. The temperature at which the fat column rose was reported as the SMP (Kuntom *et al.*, 2005).

Fatty Acid Composition (FAC)

FAC was determined as fatty acid methyl esters (FAME). The samples (0.05 g) were weighed and dissolved in 1 ml hexane. The mixture was then added with sodium methoxide (NaOCH_3) solution, 0.2 ml of NaOCH_3 (2M), in anhydrous methanol and then mixed for 1 min with a vortex mixer. After sedimentation of sodium glycerolate, 1 μm of clear supernatant was injected into Rtx 2330 fused silica capillary column (60 m \times 0.25 mm \times 0.25 μm) (Restex Corporation, USA) and analysed using a Burker Gas Chromatography System Model 430-GC (Burker Daltonics, USA) equipped with a flame ionisation detector (FID) and Galaxie Chromatography Data System. Injection and detection temperatures were set at 240°C . The oven temperature was set at 190°C . The column temperature was isothermal at 185°C . The carrier gas was helium with a flow rate of 1 ml min^{-1} . The peaks were identified by comparing retention times with FAME standards and quantified using peak area normalisation methods (Kuntom *et al.*, 2005). The fatty acid standards were from Sigma (Steinheim, Germany) and NaOCH_3 solution was from Merck, Darmstadt, Germany.

Solid Fat Content (SFC)

SFC denotes the amount of solid present at a specific temperature. Determination of SFC was performed according to the MPOB Test Method p4.8: 2004 (Kuntom *et al.*, 2005). The SFC was measured with Bruker Minispec PC 120 Pulse-Nuclear Magnetic Resonance (p-NMR) (Karlsruhe, Germany). Samples were totally melted at 80°C to erase crystal memory. The totally melted samples were homogenised and filled into tubes (10 mm o.d \times 75 mm length) up to 3 cm in height. The samples were tempered at 70°C in a water bath for 30 min, before chilling at 0°C for 90 min. These tubes were conditioned in pre-equilibrated thermostat baths

for 30 min prior to the measurement at the selected temperatures of 0°C, 5°C, 10°C, 15°C, 20°C, 25°C, 30°C, 35°C, 40°C and 45°C. This temperature range comprises of the SFC profile range of refrigerated (5°C-25°C) and non-refrigerated margarines/fat spreads (25°C-35°C). The direct method was employed for the measurements.

Texture

Texture analyser model TA.XT.plus (Stable Microsystems, United Kingdom) was used to determine the hardness and compression values of the refrigerated and non-refrigerated margarines/fat spreads. The puncture test was performed using a 5-mm-diameter cylindrical probe (probe P/5) with a 5 kg maximum load cell. A penetration distance of 12 mm at a pre-test speed of 1.0 mm s⁻¹ and a post-test speed of 1.0 mm s⁻¹ was selected and applied. The force applied was 100 g and the mode of testing was by compression. The texture measurements were carried out at 5°C for refrigerated product and 30°C for non-refrigerated product. The maximum force used during compression was recorded as hardness. The texture analysis graphs resulting from the penetration, plots a positive force area which provides the compression force value (Lumor *et al.*, 2010; Vithanage *et al.*, 2009).

RESULTS AND DISCUSSION

Product Assessment Based on Label

Selected details such as country of origin, type of packaging, weight of products (packing size), type of oils and fats used, percentage of fat component, percentage of TFA and type of fortifications are tabulated in *Tables 1* and *2*.

The country of origin of the refrigerated margarines/fat spreads as shown in *Table 1* indicated that five out of nine products were imported from Australia (RRM 01 to 05), one from the United Kingdom (RRM 06) and three were produced in Malaysia (RRM 07 to 09). The trend denotes that this segment was mainly dominated by imported products. These refrigerated margarines/fat spreads were packed in tubs of various sizes (240 g, 250 g, 480 g and 500 g). Seven out of the nine products were fat spreads (RRM 01 to RRM 07) and two products were margarines (RRM 08 to RRM 09). The percentage of fat component ranged from 60.0%-69.0% in the Australian products, 75.0% in the United Kingdom product and 79.6%-82.3% for the Malaysian products, denoting that imported products had lesser fat than Malaysian products. Seven out of nine refrigerated margarines/fat spreads stated the inclusion of palm oil and/or palm kernel oil-based fats as their ingredient.

Palm oil and palm kernel oil-based fats are preferred as margarine fat as they are natural solid fat, TFA free hardstock with high oxidative stability, making it an excellent alternative to hydrogenated fats. These fats are able to provide structural character with the capability to impart the required level of plasticity and body to the margarines/fat spreads (Ghosh and Bhattacharyya, 1997; Müller *et al.*, 1998; Ming *et al.*, 1999; Fomuso and Akoh, 2001; Inna and Roman, 2020; Patel *et al.*, 2016). Furthermore, the ability of palm oil to crystallise as beta prime polymorph has made it an even more appealing choice for the production of margarine fat (Saadi *et al.*, 2010).

The TFA are of major concern in margarines/fat spreads as studies showed that TFA have adverse health effects especially on coronary heart disease (Mensink and Katan, 1990; Willett *et al.*, 1993). The percentage of TFA stated on the labels ranged from 0.2%-1.5%. This range excludes RRM 02 from Australia and RRM 06 from the United Kingdom as the percentage of TFA were not declared on their labels, as shown in *Table 1*. Most of the margarines/fat spreads were fortified with vitamins, except RRM 06 from the United Kingdom, which did not declare any type of fortification on its label. The fortification was mostly with vitamin A and D, except RRM 02 from Australia, which was fortified with only vitamin D. Fortification of Omega 3 was stated in four out of these nine products, which were two from Australia (RRM 01 and 03) and two from Malaysia (RRM 07 and 09). It is notable that RRM 08 from Malaysia was fortified with nine vitamins namely, vitamin A, B₁, B₂, B₆, B₁₂, D, E, folic acid and niacin.

Table 2 shows that all nine non-refrigerated margarines/fat spreads marketed in Malaysia were produced locally (RNRM 01 to 09), denoting that this segment is totally dominated by Malaysian products. The packaging and size of non-refrigerated margarines/fat spreads varied extensively. These non-refrigerated margarines/fat spreads were packed in tubs, tins, pails and pouch bags of various sizes/weight. The percentage of fat component varied from 78%-83%. All the nine non-refrigerated margarines/fat spreads stated the inclusion of palm oil-based oils and fats in their formulation. Five margarines/fat spreads (RNRM 01, 02, 03, 04 and 07) have listed palm kernel oil-based fats as one of their fat components. Palm and palm kernel-based fats are able to provide the structural requirement of fats blends in margarines/fat spreads (Patel *et al.*, 2016; Nor and Miskandar, 2007). The percentage of TFA stated on the labels ranged from 0.0%-0.4%. RNRM 06 and 08, which were packed in pouch bags, did not declare the content of TFA on their labels. Six products were fortified with vitamins and three products which were RNRM 06, 07 and 09, packed in pouch bags, did not state any type of fortification. It

TABLE 1. DETAILS OF REFRIGERATED MARGARINES/FAT SPREADS FROM THE PACKAGING LABEL

Margarine code	Country of origin	Type of packaging	Weight of product	Type of oil	Percentage of fat (per 100 g)	Trans fatty acid (per 100 g)	Type of fortification
RRM 01	Australia	Tub	500 g	Vegetable oils (49% canola oil and fully hydrogenated palm oil)	63.0	0.2 g	Vitamin A, D and Omega 3 (ALA: alpha linolenic acid)
RRM 02	Australia	Tub	250 g and 500 g	Vegetable oils (may contain soyabean oil and partially hydrogenated)	60.0	Not stated	Vitamin D
RRM 03	Australia	Tub	500 g	Sunflower, palm, rapeseed and linseed oils	69.0	1.0 g	Vitamin A, D, Omega 3 and Omega 6
RRM 04	Australia	Tub	500 g	Vegetable oils (minimum 20% olive oil and fully hydrogenated palm oil)	63.0	0.2 g	Vitamin A and D
RRM 05	Australia	Tub	500 g	Vegetable oils (19% olive oil)	65.0	0.3 g	Vitamin A and D
RRM 06	United Kingdom	Tub	500 g	Vegetable oils (29% sunflower, rapeseed and palm oil)	75.0	Not stated	None
RRM 07	Malaysia	Tub	250 g and 500 g	Rapeseed oil, palm fractions, sunflower oil and palm kernel oil	79.6	1.5 g	Vitamin A, D, E Docosahexaenoic acid (DHA), Omega 3 and Omega 6
RRM 08	Malaysia	Tub	240 g and 480 g	Rapeseed oil, palm fraction, soyabean oil and palm kernel oil	82.0	0.7 g	Vitamin A, B ₁ , B ₂ , B ₆ , B ₁₂ , D, E, folic acid and niacin
RRM 09	Malaysia	Tub	500 g	Vegetable oils (canola and palm oil)	82.3	< 0.5 g	Vitamin A, D, E and Omega 3

Note: RRM - Retail refrigerated margarines / fat spreads.

TABLE 2. DETAILS OF NON-REFRIGERATED MARGARINES/FAT SPREADS FROM THE PACKAGING LABEL

Margarine code	Country of origin	Type of packaging	Weight of product	Type of oil	Percentage of fat (per 100 g)	Trans fatty acid (per 100 g)	Type of fortification
RRM 01	Malaysia	Tub and tin	240 g tub 480 g tub 1.0 kg tin can 2.5 kg tin can 4.8 kg pail	Vegetable oils (palm oil, palm kernel oil and fully hydrogenated palm stearin)	82.0	0.0 g	Vitamin A, D, E, B ₁ , B ₂ , B ₃ , B ₆ , B ₁₂ , and folic acid
RRM 02	Malaysia	Tub	240 g tub 480 g tub 1.0 kg tin can 2.5 kg tin can	Palm oil, palm kernel oil, palm fractions and partially hydrogenated palm fraction	81.4	0.4 g	Vitamin A, D, E, B ₁ , B ₂ , B ₆ , B ₁₂ , niacin and folic acid
RRM 03	Malaysia	Pail	1.0 kg pail 4.8 kg pail	Palm oil and palm kernel oil	78.0	0.0 g	Vitamin A, D, E, B ₁ , B ₂ , B ₆ , B ₁₂ and niacin
RRM 04	Malaysia	Tub	240 g tub 480 g tub 2.5 kg pail	Palm oil and palm kernel oil	83.0	0.0 g	Vitamin A, D, E, B ₁ , B ₂ , B ₆ , B ₁₂ , niacin and folic acid
RRM 05	Malaysia	Tub	250 g tub	Vegetable oils and fats (palm and soyabean)	81.4	0.0 g	Vitamin A, D and E
RRM 06	Malaysia	Pouch bag	1.0 kg pouch bag	Oils and fats (palm)	81.5	Not stated	None
RRM 07	Malaysia	Pouch bag	1.0 kg pouch bag	Palm oil, palm stearin and palm kernel oil	83.0	0.0 g	Vitamin E
RRM 08	Malaysia	Pouch bag	1.0 kg pouch bag	Palm oil and palm fraction	82.0	Not stated	None
RRM 09	Malaysia	Pouch bag	1.0 kg pouch bag	Vegetable oils and fats (palm)	81.7	0.2 g	None

Note: RNRM - Retail non-refrigerated margarines / fat spreads.

is notable that RNRM 01, 02, 03 and 04 were fortified with eight to nine vitamins namely vitamin A, B₁, B₂, B₆, B₁₂, D, E, folic acid and niacin.

Slip Melting Point (SMP)

SMP is defined as the temperature at which the fats and oils have 4% solid fat (Karabulut *et al.*, 2004). The SMP of refrigerated margarines/fat spreads ranged from 30.8°C-36.9°C (Table 3). These products are stored in the refrigerator and are spreadable straight from the refrigerator, nevertheless, these products are required to remain stable at ambient temperatures (26°C-30°C) for a short period of time. Hence, the high SMP over 30°C will assist the products to remain stable as well as resist structural deformation for this short period of time, when the product is exposed to ambient temperature upon usage (Nor *et al.*, 1996).

The SMP of non-refrigerated margarines/fat spreads ranged from 37.1°C-40.2°C (Table 3). The higher SMP of the non-refrigerated products were essential for the products to remain stable and solid at ambient temperatures during storage and usage. In Malaysia, the ambient temperature ranges from 26°C-30°C throughout the year, hence, it is crucial that the SMP of these products were 5°C-12°C above ambient temperatures to provide structural stability (Sivaruby *et al.*, 2013; Tang, 2019; Roseli and Akhir, 2019).

Fatty Acid Composition (FAC)

FAC of refrigerated margarines/fat spreads are shown in Table 4. The percentage of monounsaturated fatty acids (MUFA) was high, ranged from 41.86%-57.81%. Polyunsaturated fatty acids (PUFA) percentage ranged from 15.62%-30.11%. Hence, the total amount of unsaturated fatty acids (USFA) were in the range of 62.26%-

75.55%. The high amount of unsaturated fatty acids assist in lowering the amount of solid fats at the storage temperature of 5°C, which in turn facilitate ease of spreading. The saturated fatty acid (SAFA) percentage detected ranged from 20.28%-35.44%. SAFA provides the structure and functionality properties of the margarines/fat spreads (Patel *et al.*, 2020). This range was similar to values reported by other researchers. Vucic *et al.* (2015) report that soft margarine from Serbia had SAFA ranging from 22.76%-41.09%, Abramovic *et al.* (2018) reported the SAFA values of 29 out of 43 margarine evaluated from Slovenia ranged from 22.6%-39.3%, Bentayeb *et al.* (2018) reported that SAFA of Algerian tub margarine ranged from 25.42%-43.55% and Thais *et al.* (2020) reported SAFA values ranging from 21.94%-31.84% in margarines/fats spreads sold in Brazil. Refrigerated margarines/fat spreads require less SAFA to acquire its spreadable texture as it is produced, transported and stored at refrigerated temperature of approximately 5°C. The TFA of these refrigerated margarines/fat spreads ranged from 0.13%-0.30%. However, 4.25% of TFA was detected in RRM 02, denoting that partially hydrogenated fats were used in the fat composition of this product. Abramovic *et al.* (2018), who evaluated TFA in margarines in Slovenia reported similar TFA values which ranged from 0.1%-0.8% in 41 out of 43 margarine products analysed and conversely, two margarine products had 3.1% and 6.4% of TFA. Thais *et al.* (2020) also reported TFA values ranging from 0.91%-1.62% in 11 out of 13 margarines/fats spreads sold in Brazil. The two other margarines/fats spreads had TFA values of 6.22% and 9.14%, respectively. SAFA and TFA in the hardstock provide structure to margarines/fat spreads (Tekin *et al.*, 2002; Alonso *et al.*, 2000). RRM 01 to RRM 09 (excluding RRM 02), had SAFA ranging from 25.24%-35.44% with TFA ranging from 0.13%-0.30%. Hence, principally SAFA played a dominant part as the structure provider in

TABLE 3. SLIP MELTING POINT OF REFRIGERATED AND NON-REFRIGERATED MARGARINES/FAT SPREADS

Refrigerated margarines/fat spreads		Non-refrigerated margarines/fat spreads	
Code	Slip melting point (°C)	Code	Slip melting point (°C)
RRM 01	32.1 ± 0.8	RNRM 01	38.3 ± 1.0
RRM 02	31.2 ± 0.2	RNRM 02	37.6 ± 0.9
RRM 03	32.3 ± 0.0	RNRM 03	43.9 ± 0.1
RRM 04	31.7 ± 0.2	RNRM 04	37.1 ± 0.4
RRM 05	32.4 ± 0.6	RNRM 05	37.2 ± 0.8
RRM 06	35.6 ± 0.1	RNRM 06	39.1 ± 0.9
RRM 07	36.9 ± 0.2	RNRM 07	39.8 ± 0.5
RRM 08	36.9 ± 0.2	RNRM 08	40.2 ± 0.5
RRM 09	30.8 ± 0.1	RNRM 09	39.1 ± 0.2

Note: RRM - Retail refrigerated margarines / fat spreads; RNRM - Retail non-refrigerated margarines / fat spreads; RRM01-05 - Australia; RRM 06 - United Kingdom; RRM 07-09 - Malaysia; RNRM 01-09 - Malaysia.

TABLE 4. FATTY ACID COMPOSITION OF RETAIL REFRIGERATED MARGARINES/FAT SPREADS

	RRM 01	RRM 02	RRM 03	RRM 04	RRM 05	RRM 06	RRM 07	RRM 08	RRM 09
C 8:0	0.26 ± 0.00	0.2 ± 0.00	0.23 ± 0.00	0.23 ± 0.00	0.14 ± 0.01	0.11 ± 0.00	0.00 ± 0.00	0.14 ± 0.00	0.00 ± 0.00
C10:0	0.39 ± 0.00	0.17 ± 0.00	0.28 ± 0.00	0.27 ± 0.00	0.22 ± 0.00	0.16 ± 0.00	0.00 ± 0.00	0.00 ± 0.00	0.00 ± 0.00
C12:0	5.75 ± 0.02	1.56 ± 0.01	4.09 ± 0.10	4.07 ± 0.08	4.47 ± 0.24	2.41 ± 0.17	0.09 ± 0.00	4.88 ± 0.27	0.04 ± 0.00
C14:0	2.05 ± 0.01	0.80 ± 0.00	1.55 ± 0.07	1.50 ± 0.04	1.72 ± 0.11	1.04 ± 0.18	0.31 ± 0.01	1.73 ± 0.03	0.31 ± 0.00
C16:0	11.30 ± 0.11	10.47 ± 0.21	9.77 ± 0.24	10.93 ± 0.01	11.52 ± 0.29	15.45 ± 0.31	14.58 ± 0.26	20.47 ± 0.25	16.2 ± 0.21
C18:0	7.69 ± 0.16	6.35 ± 0.11	6.82 ± 0.20	6.66 ± 0.17	6.59 ± 0.33	3.03 ± 0.11	4.07 ± 0.09	3.50 ± 0.26	2.77 ± 0.28
C 20:0	4.15 ± 0.03	0.51 ± 0.02	2.03 ± 0.09	1.43 ± 0.02	3.19 ± 0.14	2.94 ± 0.11	4.53 ± 0.18	4.44 ± 0.12	6.44 ± 0.24
C 22:0	0.27 ± 0.00	0.21 ± 0.00	0.49 ± 0.01	0.38 ± 0.01	0.33 ± 0.01	0.44 ± 0.01	0.38 ± 0.02	0.19 ± 0.00	0.23 ± 0.00
C 24:0	0.13 ± 0.00	0.00 ± 0.00	0.18 ± 0.00	0.13 ± 0.01	0.13 ± 0.01	0.14 ± 0.00	0.15 ± 0.00	0.09 ± 0.00	0.11 ± 0.00
SAFA	31.98 ± 0.21	20.28 ± 0.17	25.45 ± 0.27	25.62 ± 0.18	28.30 ± 0.29	25.72 ± 0.21	24.11 ± 0.27	35.44 ± 0.33	26.1 ± 0.29
C 16:1n9	0.19 ± 0.00	0.16 ± 0.00	0.11 ± 0.00	0.35 ± 0.01	0.26 ± 0.00	0.13 ± 0.00	0.18 ± 0.00	0.15 ± 0.00	0.19 ± 0.01
C 18:1n9	40.75 ± 0.29	51.12 ± 0.31	33.69 ± 0.23	51.13 ± 0.23	45.88 ± 0.31	42.15 ± 0.23	42.06 ± 0.32	43.71 ± 0.34	56.81 ± 0.37
C 20:1n9	0.92 ± 0.01	0.65 ± 0.00	0.35 ± 0.00	0.32 ± 0.00	0.40 ± 0.00	0.62 ± 0.00	0.83 ± 0.00	0.47 ± 0.00	0.81 ± 0.00
MUFA	41.87 ± 0.31	51.93 ± 0.31	34.15 ± 0.24	51.80 ± 0.24	46.54 ± 0.31	42.9 ± 0.23	43.10 ± 0.33	44.34 ± 0.34	57.81 ± 0.38
C 18:2n6	19.82 ± 0.11	17.71 ± 0.01	39.28 ± 0.33	21.67 ± 0.21	23.75 ± 0.22	29.84 ± 0.32	29.58 ± 0.23	18.32 ± 0.24	15.07 ± 0.33
C 18:3n3	0.58 ± 0.00	5.91 ± 0.08	0.33 ± 0.00	0.38 ± 0.00	0.41 ± 0.01	0.27 ± 0.00	0.52 ± 0.00	0.42 ± 0.03	0.55 ± 0.01
PUFA	20.40 ± 0.11	23.62 ± 0.09	39.61 ± 0.33	22.04 ± 0.23	24.16 ± 0.23	30.13 ± 0.33	30.12 ± 0.24	18.75 ± 0.27	15.62 ± 0.36
C 18:1n9t	0.12 ± 0.00	3.87 ± 0.24	0.14 ± 0.00	0.17 ± 0.01	0.15 ± 0.01	0.05 ± 0.00	0.00 ± 0.00	0.05 ± 0.00	0.05 ± 0.00
C 18:2n6t	0.06 ± 0.00	0.38 ± 0.00	0.07 ± 0.00	0.08 ± 0.00	0.04 ± 0.00	0.13 ± 0.00	0.30 ± 0.02	0.19 ± 0.01	0.08 ± 0.00
TFA	0.18 ± 0.01	4.25 ± 0.24	0.21 ± 0.02	0.25 ± 0.01	0.19 ± 0.01	0.18 ± 0.01	0.30 ± 0.02	0.24 ± 0.01	0.13 ± 0.01

Note: RRM - Retail refrigerated margarines/fat spreads; SAFA - Saturated fatty acids; MUFA - Monounsaturated fatty acids; PUFA - Polyunsaturated fatty acids; TFA - *Trans* fatty acid; RRM 01-05 - Australia; RRM 06 - United Kingdom; RRM 07-09 - Malaysia.

these margarines/fat spreads. On the other hand, in the case of RRM 02, the combination of SAFA and TFA of 20.28% and 4.25%, respectively, provided the required structure to the fat spread.

High amounts of SAFA, ranging from 50.43%-59.39% were detected in non-refrigerated margarines/fat spreads (Table 5). Non-refrigerated margarines/fat spreads require higher amounts of SAFA to form and retain its solid and spreadable texture at ambient storage temperature of 26°C-30°C. Bentayeb *et al.* (2018) reported that SAFA of Algerian stick margarine ranged from 46.70%-54.287% and Abramovic *et al.* (2018) reported the SAFA values of 14 out of 43 margarine evaluated from Solvenia ranged 45.0%-55.7%. The percentage of MUFA and PUFA in these non-refrigerated margarines/fat spreads ranged from 29.50%-39.73% and 7.73%-12.52%, respectively. Thus, the total amount of USAFA ranged from 39.90%-49.50%. Meanwhile, the percentage of TFA ranged from 0.16%-0.43%, indicating that partially hydrogenated fats were not used in the non-refrigerated margarines/fat spreads, which were produced in Malaysia.

Solid Fat Content (SFC)

SFC values are commonly used as indicators to characterise the physical properties of oils and fats,

and their blends. Physical properties of margarines/fat spreads such as general appearance, ease of spreading (hardness), organoleptic properties (mouthfeel) and oil exudation to a great extent, is influenced by SFC (Jeung *et al.*, 2008; Adhikari *et al.*, 2010a, b; Noor and Ali, 1998). The SFC indicates the solid to liquid ratio or amount of fat crystals present in a fat blend at a specific temperature (Marangoni and Rousseau, 1995). Hence, SFC profile of the fat determines its usage in a particular temperature range.

The characteristic of refrigerated margarines/fat spreads which are solid (solid paste) and spreadable straight from the refrigerator (5°C), is facilitated by the low percentage of SFC at 5°C. The SFC of the refrigerated margarines/fat spreads at 5°C ranged from 11.6%-26.4% as shown in Figure 1. The SFC below 30% at 5°C facilitated ease of spreading of these products straight out of refrigeration. The other crucial requirement is that these margarines/fat spreads should neither deform nor oil out at temperatures of 26°C-30°C, which are the common usage temperatures of these products. The SFC at 25°C and 30°C ranged from 4.2%-6.6% and from 2.17%-4.93%, respectively. These SFC values provide the sufficient amount of SFC in order to retain their structure and texture. These values are in line with findings reported by Nor *et al.* (1996) which were 3.4

TABLE 5. FATTY ACID COMPOSITION OF RETAIL NON-REFRIGERATED MARGARINES/FAT SPREADS

	RRM 01	RRM 02	RRM 03	RRM 04	RRM 05	RRM 06	RRM 07	RRM 08	RRM 09
C 8:0	0.77	0.74 ± 0.04	0.43 ± 0.04	0.51 ± 0.02	0.83 ± 0.03	0.75 ± 0.02	0.30 ± 0.00	0.00 ± 0.00	0.21 ± 0.00
C10:0	0.87	0.75 ± 0.00	0.66 ± 0.00	0.60 ± 0.00	1.03 ± 0.10	0.59 ± 0.00	0.42 ± 0.00	0.00 ± 0.00	0.29 ± 0.00
C12:0	13.47	12.37 ± 0.11	10.12 ± 0.19	9.73 ± 0.20	15.70 ± 0.25	2.05 ± 0.16	6.33 ± 0.08	0.23 ± 0.00	4.28 ± 0.10
C14:0	5.27	4.86 ± 0.04	4.29 ± 0.06	4.00 ± 0.06	5.76 ± 0.09	1.30 ± 0.13	2.98 ± 0.05	1.04 ± 0.02	2.30 ± 0.07
C16:0	33.81	33.71 ± 0.30	38.31 ± 0.16	37.19 ± 0.30	27.09 ± 0.28	42.99 ± 0.28	41.75 ± 0.27	44.42 ± 0.22	42.40 ± 0.26
C18:0	4.99	4.13 ± 0.07	4.15 ± 0.09	4.21 ± 0.15	5.67 ± 0.16	4.31 ± 0.17	4.34 ± 0.10	4.44 ± 0.07	4.76 ± 0.15
C 20:0	0.11	0.12 ± 0.00	0.16 ± 0.00	0.25 ± 0.00	1.27 ± 0.05	0.34 ± 0.01	0.16 ± 0.00	0.18 ± 0.00	0.16 ± 0.00
C 22:0	0.06	0.08 ± 0.00	0.06 ± 0.00	0.06 ± 0.00	0.11 ± 0.00	0.07 ± 0.00	0.06 ± 0.00	0.07 ± 0.00	0.06 ± 0.00
C 24:0	0.07	0.06 ± 0.00	0.06 ± 0.00	0.06 ± 0.00	0.07 ± 0.00	0.07 ± 0.00	0.05 ± 0.00	0.07 ± 0.00	0.06 ± 0.00
SAFA	59.39	56.79 ± 0.22	58.22 ± 0.21	56.58 ± 0.28	57.51 ± 0.26	52.46 ± 0.27	56.39 ± 0.23	50.43 ± 0.23	54.50 ± 0.00
C 16:1n9	0.12	0.13 ± 0.00	0.14 ± 0.00	0.14 ± 0.00	0.11 ± 0.00	0.17 ± 0.00	0.14 ± 0.00	0.16 ± 0.00	0.15 ± 0.00
C 18:1n9	31.92	31.20 ± 0.19	33.30 ± 0.32	34.24 ± 0.19	29.20 ± 0.22	37.43 ± 0.26	34.69 ± 0.25	39.43 ± 0.31	36.10 ± 0.22
C 20:1n9	0.13	0.13 ± 0.00	0.13 ± 0.00	0.14 ± 0.00	0.19 ± 0.00	0.14 ± 0.00	0.13 ± 0.00	0.14 ± 0.00	0.13 ± 0.00
MUFA	32.17	31.45 ± 0.22	33.57 ± 0.33	34.53 ± 0.20	29.90 ± 0.24	37.83 ± 0.28	34.98 ± 0.27	39.73 ± 0.32	36.38 ± 0.23
C 18:2n6	7.42	9.17 ± 0.11	7.35 ± 0.09	7.78 ± 0.16	12.21 ± 0.22	9.56 ± 0.19	7.90 ± 0.10	9.40 ± 0.21	8.27 ± 0.18
C 18:3n3	0.31	0.29 ± 0.00	0.31 ± 0.00	0.34 ± 0.00	0.31 ± 0.00	0.34 ± 0.01	0.32 ± 0.00	0.37 ± 0.01	0.33 ± 0.00
PUFA	7.73	9.46 ± 0.09	7.66 ± 0.10	8.12 ± 0.17	12.52 ± 0.23	9.90 ± 0.20	8.22 ± 0.11	9.77 ± 0.20	8.60 ± 0.20
C 18:1n9t	0.08	0.25 ± 0.00	0.07 ± 0.00	0.00 ± 0.00	0.35 ± 0.01	0.08 ± 0.00	0.05 ± 0.00	0.07 ± 0.00	0.07 ± 0.00
C 18:2n6t	0.18	0.13 ± 0.00	0.09 ± 0.00	0.09 ± 0.00	0.08 ± 0.00	0.14 ± 0.00	0.11 ± 0.00	0.11 ± 0.00	0.10 ± 0.00
TFA	0.26	0.37 ± 0.01	0.16 ± 0.01	0.09 ± 0.00	0.43 ± 0.02	0.21 ± 0.00	0.16 ± 0.00	0.18 ± 0.00	0.17 ± 0.01

Note: RRM - Retail refrigerated margarines/fat spreads; SAFA - Saturated fatty acids; MUFA - Monounsaturated fatty acids; PUFA - Polyunsaturated fatty acids; TFA - *Trans* fatty acid; RRM 01-05 - Australia; RRM 06 - United Kingdom; RRM 07-09 - Malaysia.

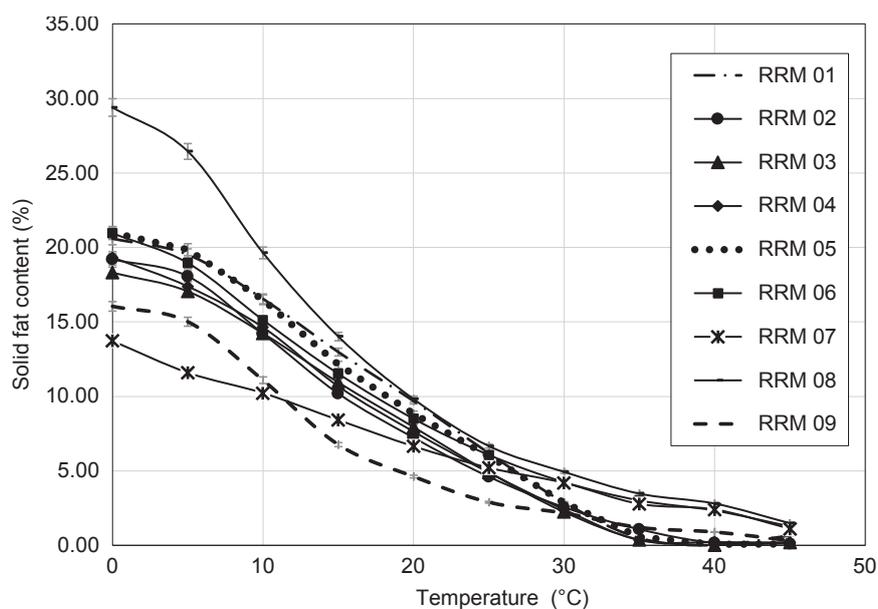
to 7.2 at 30°C. The SFC profiles of these refrigerated margarines/fat spreads enable these products to be spreadable at refrigeration temperatures as well as retaining its structure without any deformities when exposed to ambient temperatures for a short period during usage (Cheong *et al.* 2009). Karabulut *et al.* (2004) stated that the waxy aftertaste in the mouth could be avoided if the margarine had SFC below 3.5% at 33.3°C and melting completely at body temperature. Tekin *et al.* (2002) reported SFC of 1.8 to 3.1 at 33.3°C of retail margarine and Karabulut and Turan (2006) reported SFC values of 0.0 to 3.6 at 35°C for retail tub margarine. *Figure 1* showed that the SFC of all nine refrigerated margarines/fat spreads were below 2.5% at 35°C, hence enabling elimination of waxy aftertaste in the mouth.

Non-refrigerated margarines/fat spreads had a higher SFC profile than refrigerated margarines/fat spreads, as these type of products are used and stored at ambient temperature of between 25°C-30°C (Tang, 2019; Roseli and Akhir, 2019). The SFC of RNRM as shown in *Figure 2*. The SFC of RNRM at 25°C and 30°C ranged from 11.4%-19.7% and from 7.71%-13.66%, respectively. The SFC of non-refrigerated margarines/fat spreads below 20% enables it to be spreadable at 25°C. The SFC at 40°C ranged from 2.89%-6.7%, of which this high SFC values assisted non-refrigerated margarines/

fat spreads to retain its structure and texture at this temperature.

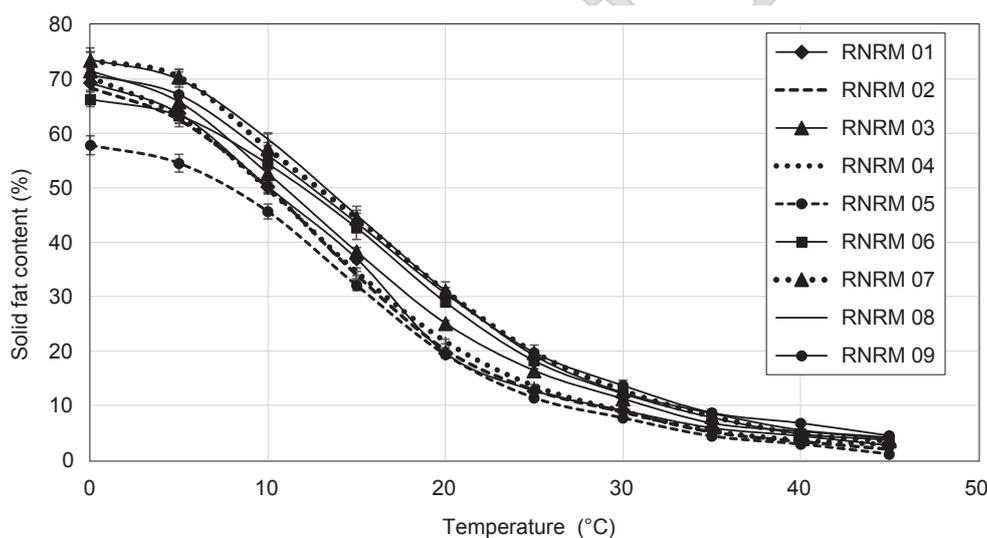
Texture

Texture is defined as sensorial and functional characteristic of the structural, mechanical, and surface properties of foods that can be identified by senses of sight (visual texture), sound (auditory texture), touch (tactile texture) and kinesthetics (Szczesniak, 2002). Margarines/fat spreads are served to consumers with solid paste texture. This texture is an important property of margarines/fat spreads as it facilitates their spreading ability which strongly influences the perceived quality of these food products (Yilmaz and Ogutcu, 2015). The sensory attributes such as spreadability, mouthfeel and texture of the food containing significant amount of fats are dependent on the microstructural properties of the fat system (Campos *et al.*, 2002; Narine and Marangoni, 1999a, b, c) and processing parameters (Lefebure *et al.*, 2013; Soronja-Simovic *et al.*, 2017). Spreadability, which is the crucial rheological property of these products, is mainly dependent on the composition of fat blends that is influenced by SFC and morphology of the fat crystal network and dictated by the processing parameter applied (DeMan *et al.*, 1991; Campos *et al.*, 2002;



Note: RRM 01-05 - Australia; RRM 06 - United Kingdom; RRM 07-09 - Malaysia; RRM - Retail refrigerated margarines/fat spreads.

Figure 1. Solid fat content profile of retail refrigerated margarines/fat spreads.



Note: RNRM - Retail non-refrigerated margarines/fat spreads; RRM 01-09 - Malaysia.

Figure 2. Solid fat content profile of retail non-refrigerated margarines/fat spreads.

Tang and Marangoni, 2007). Hence, spreadability of these products is significantly influenced by the hardness and compression values of the margarines/fat spreads at a specific temperature. The increase in hardness and compression values relates to the difficulty in spreading (Davey and Jones, 1985). The compression or cohesiveness (consistency) is a measure of intermolecular strength, indicating the strength of internal bonds making up the body of the food and the degree to which it can be deformed (Rodriguez *et al.*, 2001).

Tables 6 and 7 show the hardness and compression values of refrigerated and non-margarines/fat

spreads from texture analysis carried out at 5°C and 30°C, accordingly. The hardness and compression values (reflect consistency) of refrigerated margarines/fat spreads at 5°C ranged from 61.41 ± 1.29 g to 366.98 ± 9.63 g and from 617.64 ± 13.81 g s⁻¹ to 3016.64 ± 654.38 g s⁻¹. It was observed that these ranges of hardness and compression values facilitated spreading of refrigerated margarines/fat spreads straight from the refrigeration temperature of 5°C. On the other hand, the hardness and compression values of non-refrigerated margarines/fat spreads at 30°C (stored and used temperature) ranged from 38.06 ± 0.45 g to 273.97 ± 3.42 g and

TABLE 6. TEXTURE PROPERTIES OF HARDNESS AND COMPRESSION OF REFRIGERATED MARGARINES/FAT SPREADS AT 5°C

Code	Hardness (g)	Compression (g s ⁻¹)
RRM 01	90.15 ± 3.25	79.794 ± 44.11
RRM 02	102.98 ± 2.44	978.89 ± 32.24
RRM 03	143.77 ± 1.72	1387.48 ± 44.30
RRM 04	254.22 ± 0.66	1305.78 ± 130.79
RRM 05	220.78 ± 2.75	1847.15 ± 70.25
RRM 06	239.40 ± 4.61	2037.01 ± 214.69
RRM 07	61.41 ± 1.29	617.64 ± 13.81
RRM 08	366.98 ± 9.63	3016.64 ± 654.38
RRM 09	257.52 ± 17.70	2158.76 ± 255.14

Note: RRM - Retail refrigerated margarines/fat spreads;
RRM 01-05 - Australia; RRM 06 - United Kingdom;
RRM 07-09 - Malaysia.

TABLE 7. TEXTURE PROPERTIES OF HARDNESS AND COMPRESSION OF NON-REFRIGERATED MARGARINES/FAT SPREADS AT 30°C

Code	Hardness (g)	Compression (g s ⁻¹)
RNRM 01	38.06 ± 0.45	328.011 ± 2.31
RNRM 02	68.64 ± 2.49	665.39 ± 17.91
RNRM 03	135.71 ± 0.76	1353.86 ± 41.57
RNRM 04	88.87 ± 2.21	871.72 ± 107.24
RNRM 05	39.71 ± 0.34	367.26 ± 5.94
RNRM 06	164.81 ± 4.85	1578.93 ± 21.56
RNRM 07	155.52 ± 3.26	1557.09 ± 39.30
RNRM 08	273.97 ± 3.42	1929.41 ± 140.65
RNRM 09	269.64 ± 5.42	2051.99 ± 141.83

Note: RNRM - Retail non-refrigerated margarines/fat spreads;
RNRM 01-09 - Malaysia.

from 328.01 ± 2.31 g to 2051 ± 141.83 g, respectively. The hardness and compression values of non-refrigerated margarines/fat spreads at 30°C were lower than the values of refrigerated margarines/fat spreads at 5°C, indicating softer product at application temperature.

It was observed that the products packed in tins, tubs and pails were softer than those packed in pouch bags. Non-refrigerated margarines/fat spreads filled in tubs, tins and pails had hardness and compression values ranging from 38.06 ± 0.45 g to 135.71 ± 0.76 g and from 367.26 ± 5.94 g s⁻¹ to 1353.86 ± 41.57 g s⁻¹, respectively and non-refrigerated margarines/fat spreads packed in pouch bags had hardness and compression values ranged from 155.52 ± 3.26 g to 273.97 ± 3.42 g and from 1557.09 ± 39.30 g s⁻¹ to 2051.99 ± 141 g s⁻¹, respectively. This is due to the fact that margarines/fat spreads in the pouch bags need to withstand pressure during transportation and storage without

deformation as the packaging material was merely a thin film of plastic (low density polyethylene, LDPE) as compared to tins, tubs and pails, which were able to provide better protection to the products.

Hardness and compression values of the refrigerated and non-refrigerated margarines/fat spreads did not show direct association with the SMP, SFC and FAC of these products. Braipson and Deroanne (2004) also found no linear relationship between hardness and SFC. Variation in hardness and compression value must be due to the variation in the processing conditions, which determines the crystal structure and network that establishes the strength of the texture (Young and Wassell, 2019; Di Bari *et al.*, 2014; DeMan *et al.*, 1991).

CONCLUSION

The characteristics of refrigerated and non-refrigerated margarines/fat spreads sold in Malaysia varied substantially, as the products were influenced by the temperature at which these products were stored. In this evaluation, two approaches were carried out to determine the variation between refrigerated and non-refrigerated margarines/fat spreads sold in Malaysia. The first approach was the evaluation of the information on the labels of the products. Details from the labels denote that the refrigerated margarines/fat spreads were dominated by imported products while all the non-refrigerated margarines/fat spreads were produced locally. Palm oil- and palm kernel-based oils were used as fat components in seven out of nine refrigerated and all nine non-refrigerated margarines/fat spreads. Hence, palm oil-based fats are the preferred fat in this product. Palm oil-based fats are able to deliver the functionality of partially hydrogenated fats in margarines/fat spreads, hence drastically reducing TFA. Most of the refrigerated and non-refrigerated margarines/fat spreads were fortified with vitamins. Refrigerated margarines/fat spreads were packed in tubs while the non-refrigerated margarines/fat spreads were packed in tubs, tins, pails, and pouch bags of various sizes/weight. The variation in packing size denoted that non-refrigerated margarines/fat spreads had a wider consumer base which included small food and catering business.

The second approach was the analyses of refrigerated and non-refrigerated margarines/fat spreads. The refrigerated margarines/fat spreads had lower SMP than the non-refrigerated products. The SMP values reflected lower SAFA and higher USAFA contents in refrigerated margarines/fat spreads compared to non-refrigerated products. Both refrigerated and non-refrigerated margarines/fat spreads contained very low level of TFA having value of less than 0.43% (exception to refrigerated

margarine from Australia, RRM 02 with 4.25% of TFA) as most of products which declared the use of palm oil- and palm kernel-based oils had low TFA levels. The refrigerated margarines/ fat spreads were spreadable with SFC of 11.6% to 26.4% and hardness values of 61.41 g to 366.98 g at 5°C, while the non-refrigerated margarines/ fat spreads were spreadable with SFC of 7.71%-13.66% and hardness values of 38.06 g to 273.97 g at 30°C. This evaluation shows that the variation in SMP, SFC, hardness, and compression values of refrigerated and non-refrigerated margarines/ fat spreads were important attributes providing the required structure at the storage and usage temperature. This evaluation was able to provide information on the segment of non-refrigerated margarines/ fat spreads which were produced and sold in Malaysia. Periodic compilation on quality characteristics information should be carried out in order to have the latest details on these products.

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